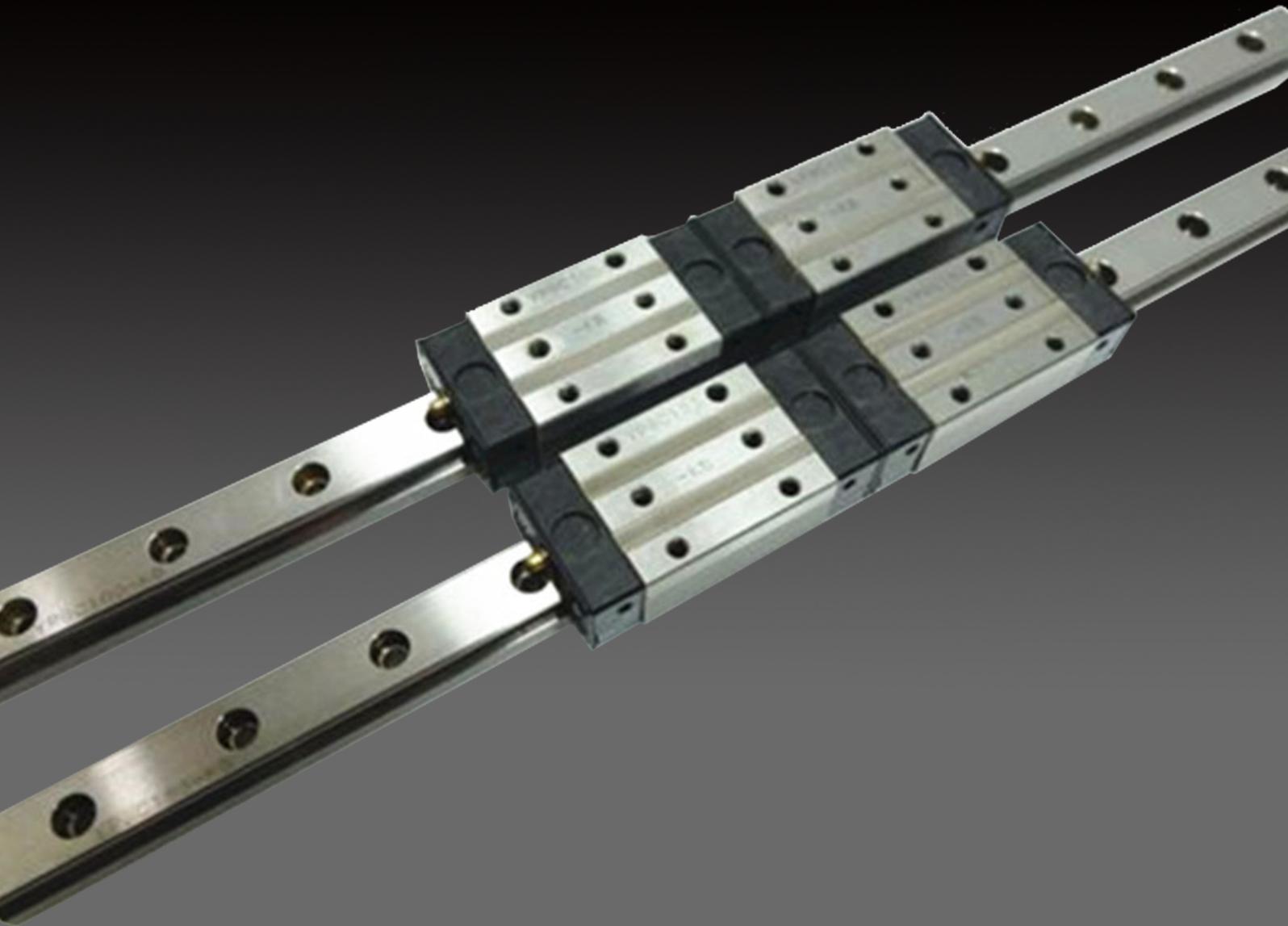


THK

SRG



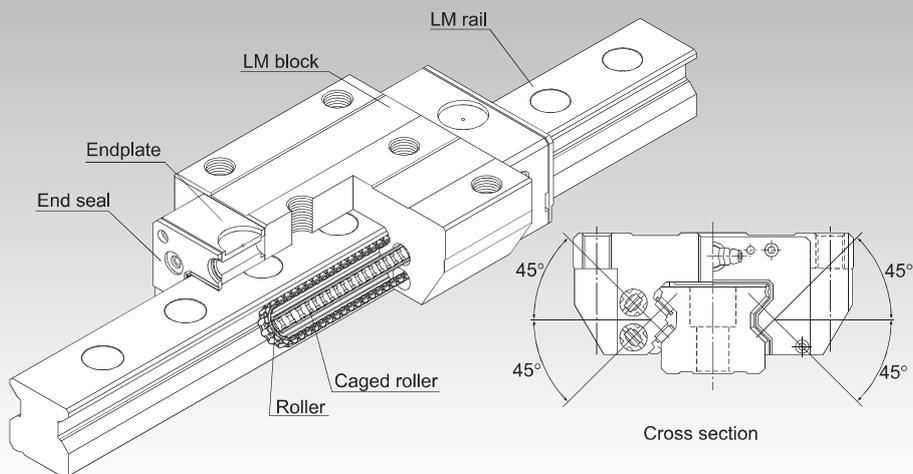
THK CO., LTD.
TOKYO, JAPAN

CATALOG No.334-3C

SRG



Caged Roller LM Guide Ultra-high Rigidity Type Model SRG



*For the caged roller, see **A1-394**.

Point of Selection	A1-10
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Structure and Features

SRG is an ultra-high rigidity Roller Guide that uses roller cages to allow low-friction, smooth motion and achieve long-term maintenance-free operation.

[Ultra-high Rigidity]

A higher rigidity is achieved by using highly rigid rollers as the rolling elements and having the overall roller length more than 1.5 times greater than the roller diameter.

[4-way Equal Load]

Since each row of rollers is arranged at a contact angle of 45° so that the LM block receives an equal load rating in all four directions (radial, reverse radial and lateral directions), high rigidity is ensured in all directions.

[Smooth Motion through Skewing Prevention]

The roller cage allows rollers to form an evenly spaced line while circulating, thus preventing the rollers from skewing as the block enters an loaded area. As a result, fluctuation of the rolling resistance is minimized, and stable, smooth motion is achieved.

[Long-term Maintenance-free Operation]

Use of roller cages eliminates friction between rollers and increases grease retention, enabling long-term maintenance-free operation to be achieved.

[Global Standard Size]

SRG is designed to have dimensions almost the same as that of Full Ball LM Guide model HSR, which THK as a pioneer of the linear motion system has developed and is practically a global standard size.

[Wide Array of Options]

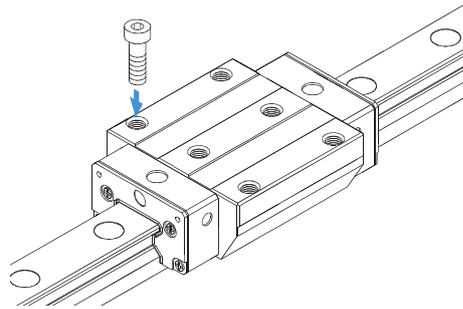
Various options are available, including end seal, inner seal, side seal, Laminated Contact Scraper LaCS, protector, side scraper and Cap GC, to respond to diversified service environments.

Types and Features

Models SRG-15A, 20A

The flange of the LM block has tapped holes.
Can be mounted from the top or the bottom.

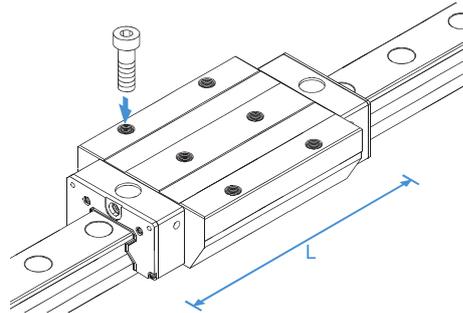
Specification Table⇒ **A1-404**



Model SRG-20LA

The LM block has the same cross-sectional shape as model SRG-A, but has a longer overall LM block length (L) and a greater rated load.

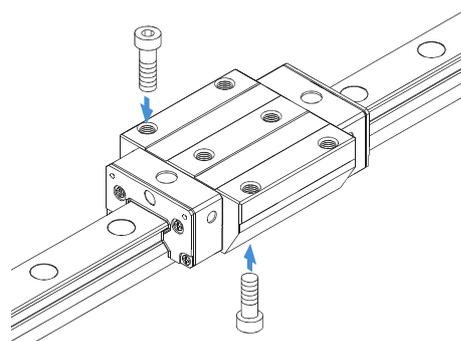
Specification Table⇒ **A1-404**



Model SRG-C

The flange of the LM block has tapped holes.
Can be mounted from the top or the bottom.
Used in places where the table cannot have
through holes for mounting bolts.

Specification Table⇒ **A1-404**

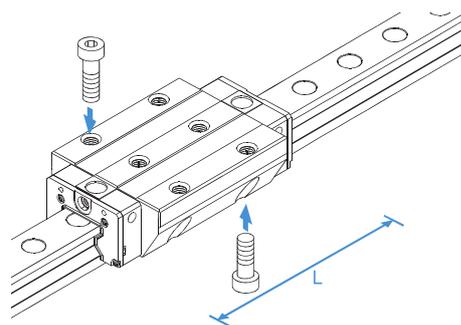


LM Guide

Model SRG-LC

The LM block has the same cross-sectional shape
as model SRG-C, but has a longer overall LM
block length (L) and a greater rated load.

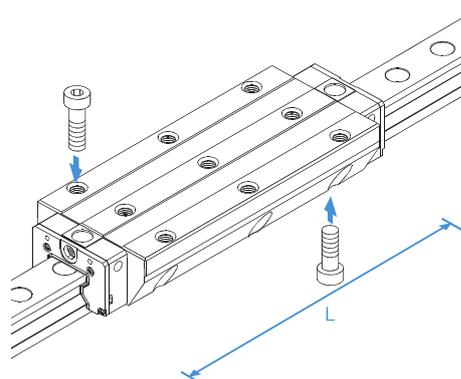
Specification Table⇒ **A1-404**



Model SRG-SLC

The LM block has the same cross-sectional shape
as model SRG-LC, but has a longer overall LM
block length (L) and a greater rated load.

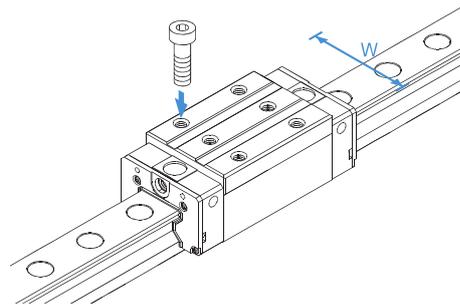
Specification Table⇒ **A1-406**



Model SRG-R

With this type, the LM block has a smaller width (W) and tapped holes. Used in places where the space for table width is limited.

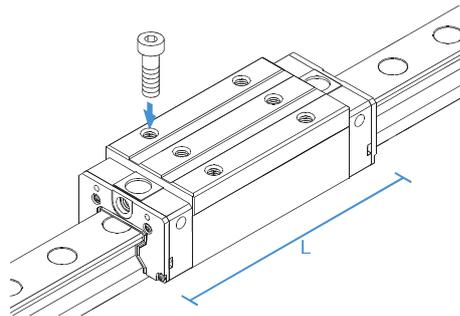
Specification Table⇒**A1-410**



Model SRG-LR

The LM block has the same cross-sectional shape as model SRG-R, but has a longer overall LM block length (L) and a greater rated load.

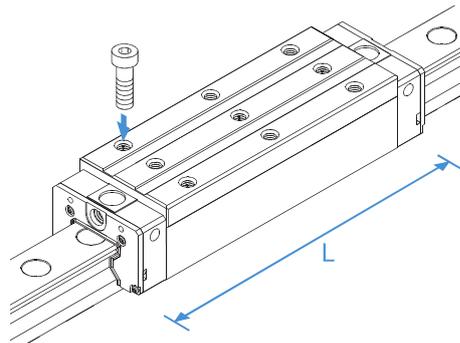
Specification Table⇒**A1-410**



Model SRG-SLR

The LM block has the same cross-sectional shape as model SRG-LR, but has a longer overall LM block length (L) and a greater rated load.

Specification Table⇒**A1-412**



Error Allowance of the Mounting Surface

The caged roller LM Guide Model SRG features high rigidity since it uses rollers as its rolling element and it also features a cage-retainer which prevents the rollers from skewing. However, high machining accuracy is required in the mounting surface. If the error on the mounting surface is large, it will affect the rolling resistance and the service life. The following shows the maximum permissible value according to the radial clearance.

Table1 Error Allowance in Parallelism (P) between Two Rails

Unit: mm

Radial clearance Model No.	Normal	C1	C0
SRG 15	0.005	0.003	0.003
SRG 20	0.008	0.006	0.004
SRG 25	0.009	0.007	0.005
SRG 30	0.011	0.008	0.006
SRG 35	0.014	0.010	0.007
SRG 45	0.017	0.013	0.009
SRG 55	0.021	0.014	0.011
SRG 65	0.027	0.018	0.014
SRG 85	0.040	0.027	0.021
SRG 100	0.045	0.031	0.024

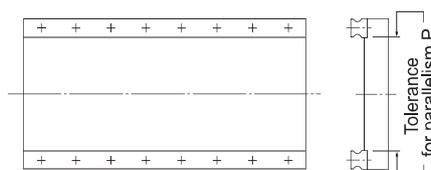


Fig.1

Table2 Error Allowance in Vertical Level (X) between Two Rails

Unit: mm

Radial clearance Permissible error on the mounting surface X	Normal	C1	C0
	0.00030a	0.00021a	0.00011a

$X=X_1 + X_2$ X_1 : Level difference on the rail mounting surface
 X_2 : Level difference on the block mounting surface

Example of calculation

Rail span when $a = 500\text{mm}$
 Error allowance of the mounting surface $X = 0.0003 \times 500 = 0.15$

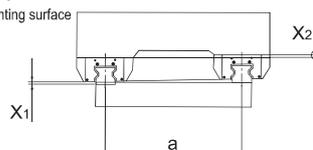


Fig.2

Table3 Error Allowance in Level (Y) in the Axial Direction

Unit: mm

Permissible error on the mounting surface	0.000036b
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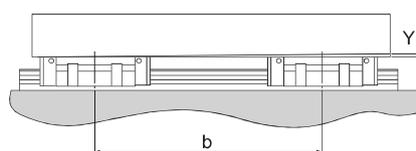
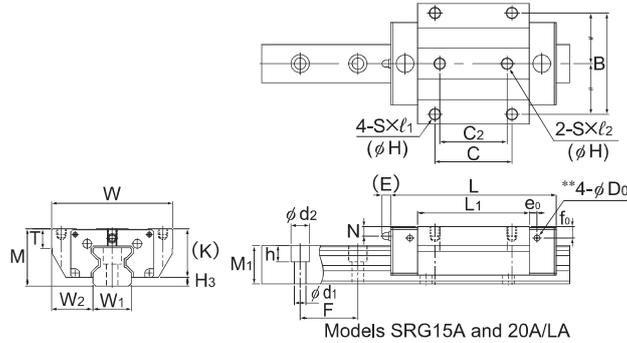


Fig.3

Models SRG-A, SRG-LA, SRG-C and SRG-LC



Model No.	Outer dimensions			LM block dimensions																	Grease nipple
	Height	Width	Length	B	C	C ₂	S	H	ℓ ₁	ℓ ₂	L ₁	T	T ₁	K	N	E	e ₀	f ₀	D ₀		
SRG 15A	24	47	69.2	38	30	26	M5	(4.3)	8	7.5	45	7	(8)	20	4	4.5	4	6	2.9	PB107	
SRG 20A SRG 20LA	30	63	86.2 103.2	53	40	35	M6	(5.4)	10	9	58 78	10	(10)	25.4	5	4.5	4	6	2.9	PB107	
SRG 25C SRG 25LC	36	70	95.5 115.1	57	45	40	M8	6.8	—	—	65.5 85.1	9.5	10	31.5	5.5	12	6	6.4	5.2	B-M6F	
SRG 30C SRG 30LC	42	90	111 135	72	52	44	M10	8.5	—	—	75 99	12	14	37	6.5	12	6	7.5	5.2	B-M6F	

Model number coding

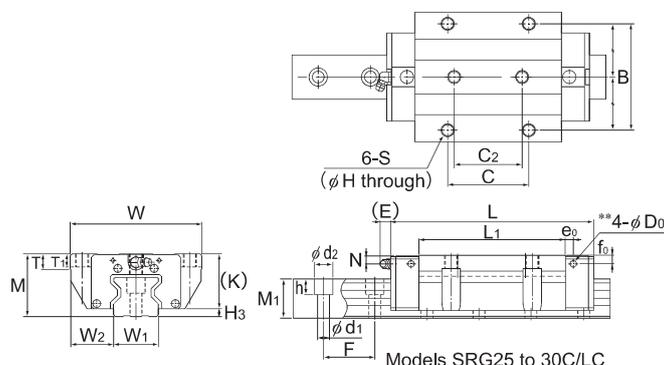
SRG30 LC 2 QZ TTHH C0 +1200L P Z T -II

Model number	Type of LM block	With QZ Lubricator	Contamination protection accessory symbol (*1)	LM rail length (in mm)	With plate cover	Symbol for No. of rails used on the same plane (*4)
	No. of LM blocks used on the same rail		Radial clearance symbol (*2)		Symbol for LM rail jointed use	
			Normal (No symbol) Light preload (C1) Medium preload (C0)	Accuracy symbol (*3) Precision grade (P)/Super precision grade (SP) Ultra precision grade (UP)		

(*1) See contamination protection accessory on **A1-496**. (*2) See **A1-72**. (*3) See **A1-76**. (*4) See **A1-13**.

Note) This model number indicates that a single-rail unit constitutes one set. (i.e., required number of sets when 2 rails are used in parallel is 2 at a minimum.)

Those models equipped with QZ Lubricator cannot have a grease nipple. When desiring a grease nipple for a model attached with QZ, contact THK.

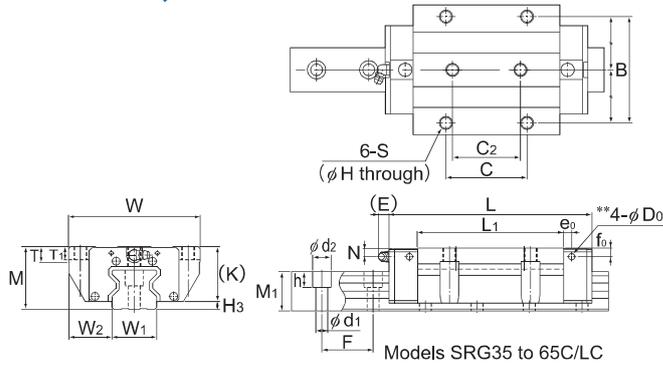


Unit: mm

H ₃	LM rail dimensions						Basic load rating		Static permissible moment kN-m*					Mass	
	Width	Height	Pitch	Pitch	Length*	C	C ₀	M _A		M _B		M _C	LM block	LM rail	
	W ₁ 0 -0.05	W ₂	M ₁					F	d ₁ × d ₂ × h	Max	kN	kN	1 block	Double blocks	1 block
4	15	16	15.5	30	4.5 × 7.5 × 5.3	3000	11.3	25.8	0.21	1.24	0.21	1.24	0.24	0.20	1.58
4.6	20	21.5	20	30	6 × 9.5 × 8.5	3000	21 26.7	46.9 63.8	0.48 0.88	2.74 4.49	0.48 0.88	2.74 4.49	0.58 0.79	0.42 0.57	2.58
4.5	23	23.5	23	30	7 × 11 × 9	3000	27.9 34.2	57.5 75	0.641 1.07	3.7 5.74	0.641 1.07	3.7 5.74	0.795 1.03	0.7 0.9	3.6
5	28	31	26	40	9 × 14 × 12	3000	39.3 48.3	82.5 108	1.02 1.76	6.21 9.73	1.02 1.76	6.21 9.73	1.47 1.92	1.2 1.6	4.4

- Note1) The greasing hole on the top face and the pilot hole of the side nipple** are not drilled through in order to prevent foreign material from entering the block.
 THK will mount a grease nipple per your request. Therefore, do not use the greasing hole of the top face and the side nipple pilot hole** for purposes other than mounting a grease nipple.
 In case of oil lubrication, be sure to let THK know the mounting orientation and the exact position in each LM block where the piping joint should be attached.
 For the mounting orientation and the lubrication, see **A1-12** and **A24-2**, respectively.
 The maximum length under "Length*" indicates the standard maximum length of an LM rail. (See **A1-414**.)
 Static permissible moment*: 1 block: static permissible moment value with 1 LM block
 Double blocks: static permissible moment value with 2 blocks closely contacting with each other
- Note2) If the mounting holes (4 holes) of the LM block are back spot-faced, these models can be mounted on the table from the top and the bottom as with model SRG-C.
 The value in the parentheses represents a dimension if the mounting hole is back spot-faced.
 Contact THK for details.

Models SRG-C, SRG-LC and SRG-SLC



Model No.	Outer dimensions			LM block dimensions																Grease nipple
	Height	Width	Length	B	C	C ₂	S	H	ℓ ₁	ℓ ₂	L ₁	T	T ₁	K	N	E	e ₀	f ₀	D ₀	
SRG 35C SRG 35LC SRG 35SLC	48	100	125 155 180.8	82	62	52	M10	8.5	—	—	82.2 112.2 138.0	11.5	10	42	6.5	12	6	6	5.2	B-M6F
SRG 45C SRG 45LC SRG 45SLC	60	120	155 190 231.5	100	80	60	M12	10.5	—	—	107 142 183.5	14.5	15	52	10	16	7	7	5.2	B-PT1/8
SRG 55C SRG 55LC SRG 55SLC	70	140	185 235 292	116	95	70	M14	12.5	—	—	129.2 179.2 236.2	17.5	18	60	12	16	9	8.5	5.2	B-PT1/8
SRG 65C SRG 65LC SRG 65SLC	90	170	244.9 303 380	142	110	82	M16	14.5	—	—	171.7 229.8 306.8	19.5	20	78.5	17	16	9	13.5	5.2	B-PT1/8

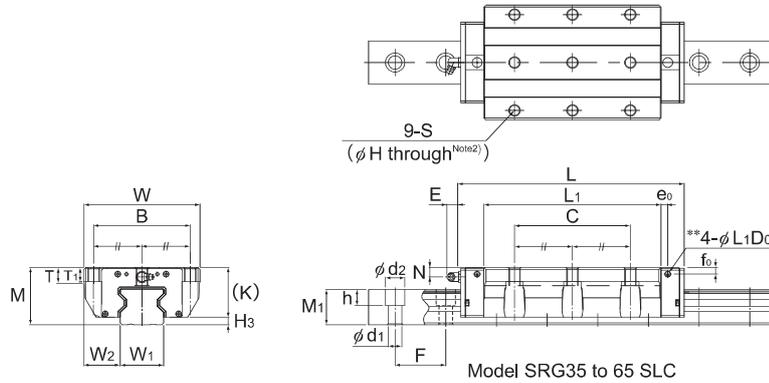
Model number coding

SRG45 LC 2 QZ TTTH C0 +1200L P Z T -II

Model number	Type of LM block	With QZ Lubricator	Contamination protection accessory symbol (*1)	LM rail length (in mm)	With plate cover	Symbol for No. of rails used on the same plane (*4)
	No. of LM blocks used on the same rail		Radial clearance symbol (*2) Normal (No symbol) Light preload (C1) Medium preload (C0)		Accuracy symbol (*3) Precision grade (P)/Super precision grade (SP) Ultra precision grade (UP)	Symbol for LM rail jointed use

(*1) See contamination protection accessory on **A1-496**. (*2) See **A1-72**. (*3) See **A1-76**. (*4) See **A1-13**.

Note) This model number indicates that a single-rail unit constitutes one set. (i.e., required number of sets when 2 rails are used in parallel is 2 at a minimum.)
Those models equipped with QZ Lubricator cannot have a grease nipple. When desiring a grease nipple for a model attached with QZ, contact THK.



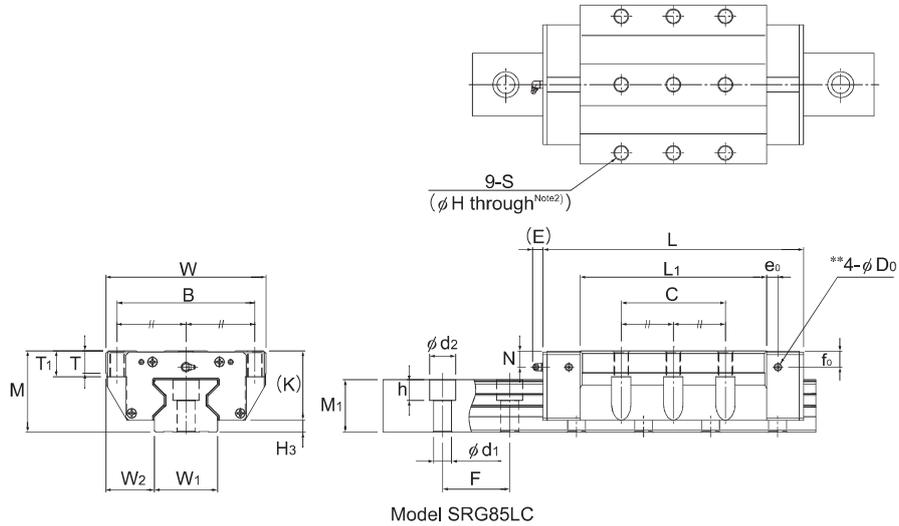
Model SRG35 to 65 SLC

Unit: mm

	LM rail dimensions							Basic load rating		Static permissible moment kN-m*					Mass	
	H _s	Width	Height	Pitch	Length*	d ₁ × d ₂ × h	Max	C	C ₀	M _k		M _e		LM block	LM rail	
		W ₁ 0 -0.05	W ₂	M ₁						F	1 block	Double blocks	1 block			Double blocks
6	34	33	30	40	9 × 14 × 12	3000	59.1 76 87.9	119 165 199	1.66 3.13 4.53	10.1 17 23.9	1.66 3.13 4.53	10.1 17 23.9	2.39 3.31 4.09	1.9 2.4 3.2	6.9	
8	45	37.5	37	52.5	14 × 20 × 17	3090	91.9 115 139	192 256 328	3.49 6.13 9.99	20 32.2 50.0	3.49 6.13 9.99	20 32.2 50.0	4.98 6.64 8.91	3.7 4.5 6.3	11.6	
10	53	43.5	43	60	16 × 23 × 20	3060	131 167 210	266 366 488	5.82 10.8 19.1	33 57 93.7	5.82 10.8 19.1	33 57 93.7	8.19 11.2 15.6	5.9 7.8 10.7	15.8	
11.5	63	53.5	54	75	18 × 26 × 22	3000	219 278 352	441 599 811	12.5 22.7 41.3	72.8 120 202	12.5 22.7 41.3	72.8 120 202	16.8 22.1 30.9	12.5 16.4 22.3	23.7	

- Note1) The greasing hole on the top face and the pilot hole of the side nipple** are not drilled through in order to prevent foreign material from entering the block.
 THK will mount a grease nipple per your request. Therefore, do not use the greasing hole of the top face and the side nipple pilot hole** for purposes other than mounting a grease nipple.
 In case of oil lubrication, be sure to let THK know the mounting orientation and the exact position in each LM block where the piping joint should be attached.
 For the mounting orientation and the lubrication, see **A1-12** and **A24-2**, respectively.
 The maximum length under "Length*" indicates the standard maximum length of an LM rail. (See **A1-414**.)
 Static permissible moment*: 1 block: static permissible moment value with 1 LM block
 Double blocks: static permissible moment value with 2 blocks closely contacting with each other
- Note2) If the mounting holes (4 holes) of the LM block are back spot-faced, these models can be mounted on the table from the top and the bottom as with model SRG-C.
 The value in the parentheses represents a dimension if the mounting hole is back spot-faced.
 Contact THK for details.

Model SRG-LC



Model No.	Outer dimensions			LM block dimensions													Grease nipple
	Height	Width	Length	B	C	S	H	L ₁	T	T ₁	K	N	E	e ₀	f ₀	D ₀	
SRG 85LC	110	215	350	185	140	M20	17.8	250.8	30	35	94	22	16	15	22	8.2	B-PT1/8
SRG 100LC	120	250	395	220	200	M20	17.8	280.2	35	38	104	23	16	15	23	8.2	B-PT1/4

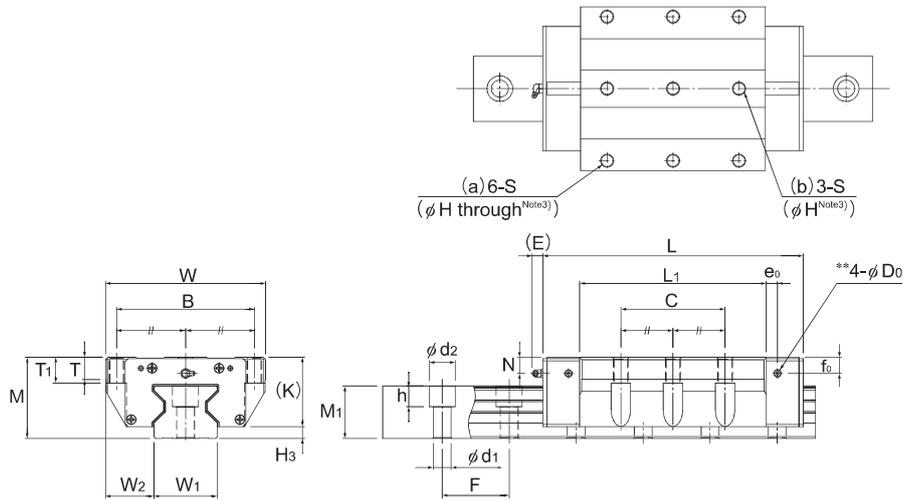
Model number coding

SRG85 LC 2 TT C0 +2610L P Z T -II

Model number	Type of LM block	Contamination protection accessory symbol (*1)	LM rail length (in mm)	With plate cover	Symbol for No. of rails used on the same plane (*4)
	No. of LM blocks used on the same rail	Radial clearance symbol (*2) Normal (No symbol) Light preload (C1) Medium preload (C0)		Accuracy symbol (*3) Precision grade (P)/Super precision grade (SP) Ultra precision grade (UP)	Symbol for LM rail jointed use

(*1) See contamination protection accessory on **A1-496**. (*2) See **A1-72**. (*3) See **A1-76**. (*4) See **A1-13**.

Note) This model number indicates that a single-rail unit constitutes one set. (i.e., required number of sets when 2 rails are used in parallel is 2 at a minimum.)
Those models equipped with QZ Lubricator cannot have a grease nipple. When desiring a grease nipple for a model attached with QZ, contact THK.



Model SRG100LC

Unit: mm

H ₃	LM rail dimensions						Basic load rating		Static permissible moment kN-m*					Mass	
	Width	Height	Pitch	Length*	C	C ₀	M _a		M _E		M _c	LM block	LM rail		
	W ₁ 0 -0.05	W ₂	M ₁		F	d ₁ × d ₂ × h	Max	kN	kN	1 block	Double blocks	1 block	Double blocks	1 block	kg
16	85	65	71	90	24 × 35 × 28	3000	497	990	45.3	239	45.3	239	51.9	26.2	35.7
16	100	75	77	105	26 × 39 × 32	3000	601	1170	60	319	60	319	72.3	37.6	46.8

Note1) The greasing hole on the top face and the pilot hole of the side nipple** are not drilled through in order to prevent foreign material from entering the block. See **A1-415** for details.

The maximum length under "Length*" indicates the standard maximum length of an LM rail. (See **A1-414**.)

Static permissible moment*: 1 block: static permissible moment value with 1 LM block

Double blocks: static permissible moment value with 2 blocks closely contacting with each other

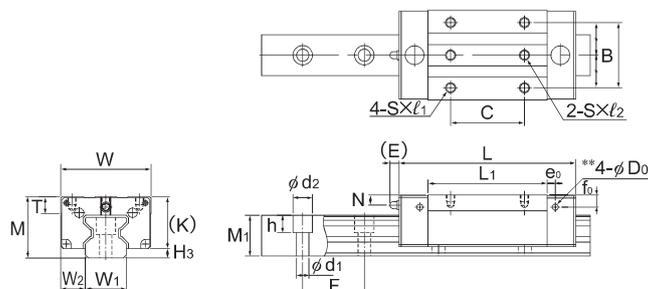
The removing/mounting jig is not provided as standard. When desiring to use it, contact THK.

Note2) The LM block mounting holes (9 holes) of SRG85LC are all through holes (full thread).

Note3) The LM block mounting holes in part (a) (6 holes) of SRG100LC are through holes (full thread).

The LM block mounting holes in part (b) (3 holes) have effective thread depth of 22 mm.

Models SRG-V, SRG-LV, SRG-R and SRG-LR



Models SRG15V and 20V/LV

Model No.	Outer dimensions			LM block dimensions															Grease nipple
	Height	Width	Length	B	C	S	ℓ	ℓ ₁	ℓ ₂	L ₁	T	K	N	E	e ₀	f ₀	D ₀		
	M	W	L																
SRG 15V	24	34	69.2	26	26	M4	—	5	7.5	45	6	20	4	4.5	4	6	2.9	PB107	
SRG 20V SRG 20LV	30	44	86.2 106.2	32	36 50	M5	—	7	9	58 78	8	25.4	5	4.5	4	6	2.9	PB107	
SRG 25R SRG 25LR	40	48	95.5 115.1	35	35 50	M6	9	—	—	65.5 85.1	9.5	35.5	9.5	12	6	10.4	5.2	B-M6F	
SRG 30R SRG 30LR	45	60	111 135	40	40 60	M8	10	—	—	75 99	12	40	9.5	12	6	10.5	5.2	B-M6F	

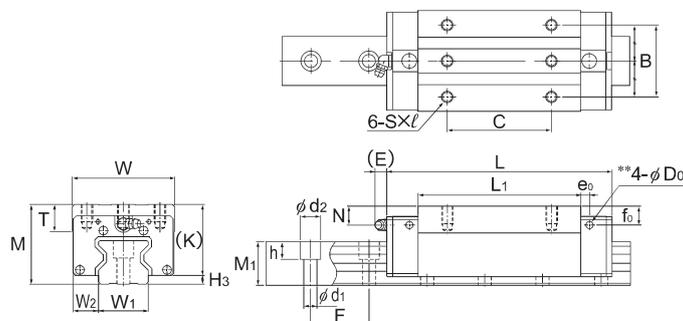
Model number coding

SRG30	LR	2	QZ	TTHH	C0	+1200L	P	Z	T	-II
Model number	Type of LM block	No. of LM blocks used on the same rail	With QZ Lubricator	Contamination protection accessory symbol (*1)	Radial clearance symbol (*2)	LM rail length (in mm)	Accuracy symbol (*3)	With plate cover	Symbol for LM rail jointed use	Symbol for No. of rails used on the same plane (*4)
				Normal (No symbol) Light preload (C1) Medium preload (C0)			Precision grade (P)/Super precision grade (SP) Ultra precision grade (UP)			

(*1) See contamination protection accessory on **A1-496**. (*2) See **A1-72**. (*3) See **A1-76**. (*4) See **A1-13**.

Note) This model number indicates that a single-rail unit constitutes one set. (i.e., required number of sets when 2 rails are used in parallel is 2 at a minimum.)

Those models equipped with QZ Lubricator cannot have a grease nipple. When desiring a grease nipple for a model attached with QZ, contact THK.



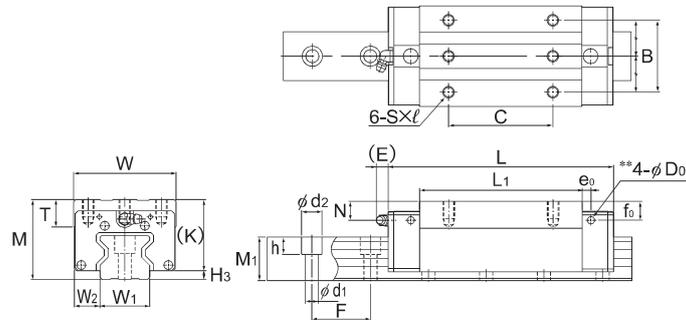
Models SRG25 to 30R/LR/LV

Unit: mm

	LM rail dimensions						Basic load rating		Static permissible moment kN-m*					Mass	
	H ₃	Width		Height		Pitch	Length*		M _k		M _l		M _e	LM block	LM rail
		W ₁ 0 -0.05	W ₂	M ₁	F	d ₁ × d ₂ × h	Max	C	C ₀	1 block	Double blocks	1 block	Double blocks	1 block	kg
4	15	9.5	15.5	30	4.5 × 7.5 × 5.3	3000	11.3	25.8	0.21	1.24	0.21	1.24	0.24	0.15	1.58
4.6	20	12	20	30	6 × 9.5 × 8.5	3000	21 26.7	46.9 63.8	0.48 0.88	2.74 4.49	0.48 0.88	2.74 4.49	0.58 0.79	0.28 0.38	2.58
4.5	23	12.5	23	30	7 × 11 × 9	3000	27.9 34.2	57.5 75	0.641 1.07	3.7 5.74	0.641 1.07	3.7 5.74	0.795 1.03	0.6 0.8	3.6
5	28	16	26	40	9 × 14 × 12	3000	39.3 48.3	82.5 108	1.02 1.76	6.21 9.73	1.02 1.76	6.21 9.73	1.47 1.92	0.9 1.2	4.4

Note) The greasing hole on the top face and the pilot hole of the side nipple** are not drilled through in order to prevent foreign material from entering the block.
 THK will mount a grease nipple per your request. Therefore, do not use the greasing hole of the top face and the side nipple pilot hole** for purposes other than mounting a grease nipple.
 In case of oil lubrication, be sure to let THK know the mounting orientation and the exact position in each LM block where the piping joint should be attached.
 For the mounting orientation and the lubrication, see **A1-12** and **A24-2**, respectively.
 The maximum length under "Length*" indicates the standard maximum length of an LM rail. (See **A1-414**.)
 Static permissible moment*: 1 block: static permissible moment value with 1 LM block
 Double blocks: static permissible moment value with 2 blocks closely contacting with each other

Models SRG-V, SRG-LV, SRG-SLV, SRG-R, SRG-LR and SRG-SLR



Models SRG35 to 65R/LR/LV

Model No.	Outer dimensions			LM block dimensions														Grease nipple
	Height	Width	Length	B	C	S	ℓ	ℓ ₁	ℓ ₂	L ₁	T	K	N	E	e ₀	f ₀	D ₀	
	M	W	L															
SRG 35R SRG 35LR SRG 35SLR	55	70	125 155 180.8	50	50 72 100	M8	12	—	—	82.2 112.2 138.0	18.5	49	13.5	12	6	13	5.2	B-M6F
SRG 45R SRG 45LR SRG 45SLR	70	86	155 190 231.5	60	60 80 120	M10	20	—	—	107 142 183.5	24.5	62	20	16	7	17	5.2	B-PT1/8
SRG 55R SRG 55LR SRG 55SLR	80	100	185 235 292	75	75 95 150	M12	18	—	—	129.2 179.2 236.2	27.5	70	22	16	9	18.5	5.2	B-PT1/8
SRG 65V SRG 65LV SRG 65SLV	90	126	244.9 303 380	76	70 120 200	M16	20	—	—	171.7 229.8 306.8	19.5	78.5	17	16	9	13.5	5.2	B-PT1/8

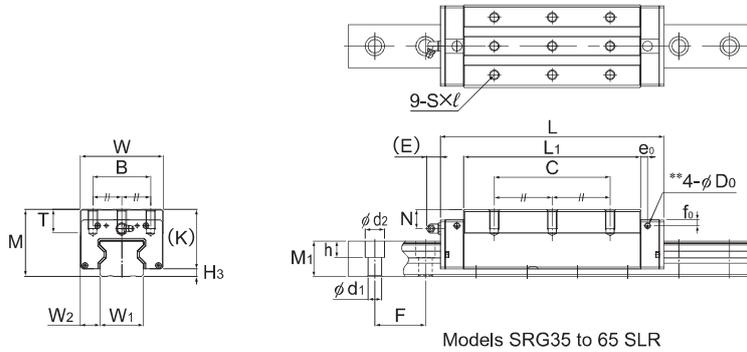
Model number coding

SRG45	LR	2	QZ	TTHH	C0	+1200L	P	Z	T	-II
Model number	Type of LM block	No. of LM blocks used on the same rail	With QZ Lubricator	Contamination protection accessory symbol (*1)	Radial clearance symbol (*2)	LM rail length (in mm)	Accuracy symbol (*3)	With plate cover	Symbol for LM rail jointed use	Symbol for No. of rails used on the same plane (*4)
				Normal (No symbol) Light preload (C1) Medium preload (C0)			Precision grade (P)/Super precision grade (SP) Ultra precision grade (UP)			

(*1) See contamination protection accessory on **A1-496**. (*2) See **A1-72**. (*3) See **A1-76**. (*4) See **A1-13**.

Note) This model number indicates that a single-rail unit constitutes one set. (i.e., required number of sets when 2 rails are used in parallel is 2 at a minimum.)

Those models equipped with QZ Lubricator cannot have a grease nipple. When desiring a grease nipple for a model attached with QZ, contact THK.



Models SRG35 to 65 SLR

Unit: mm

	LM rail dimensions							Basic load rating		Static permissible moment kN-m*					Mass	
	H ₃	Width	Height	Pitch	Length*	C	C ₀	M _k		M _{ls}		M _{lc}	LM block	LM rail		
		W ₁ 0 -0.05	W ₂	M ₁				F	d ₁ × d ₂ × h	Max	kN	kN			1 block	Double blocks
6	34	18	30	40	9 × 14 × 12	3000	59.1 76 87.9	119 165 199	1.66 3.13 4.53	10.1 17 23.9	1.66 3.13 4.53	10.1 17 23.9	2.39 3.31 4.09	1.6 2.1 2.6	6.9	
8	45	20.5	37	52.5	14 × 20 × 17	3090	91.9 115 139	192 256 328	3.49 6.13 9.99	20 32.2 50.0	3.49 6.13 9.99	20 32.2 50.0	4.98 6.64 8.91	3.2 4.1 5.4	11.6	
10	53	23.5	43	60	16 × 23 × 20	3060	131 167 210	266 366 488	5.82 10.8 19.1	33 57 93.7	5.82 10.8 19.1	33 57 93.7	8.19 11.2 15.6	5 6.9 9.2	15.8	
11.5	63	31.5	54	75	18 × 26 × 22	3000	219 278 352	441 599 811	12.5 22.7 41.3	72.8 120 202	12.5 22.7 41.3	72.8 120 202	16.8 22.1 30.9	9.0 12.1 16.1	23.7	

Note) The greasing hole on the top face and the pilot hole of the side nipple** are not drilled through in order to prevent foreign material from entering the block.
 THK will mount a grease nipple per your request. Therefore, do not use the greasing hole of the top face and the side nipple pilot hole** for purposes other than mounting a grease nipple.
 In case of oil lubrication, be sure to let THK know the mounting orientation and the exact position in each LM block where the piping joint should be attached.
 For the mounting orientation and the lubrication, see **A1-12** and **A24-2**, respectively.
 The maximum length under "Length*" indicates the standard maximum length of an LM rail. (See **A1-414**.)
 Static permissible moment*: 1 block: static permissible moment value with 1 LM block
 Double blocks: static permissible moment value with 2 blocks closely contacting with each other

Standard Length and Maximum Length of the LM Rail

Table4 shows the standard lengths and the maximum lengths of model SRG variations. If the maximum length of the desired LM rail exceeds them, jointed rails will be used. Contact THK for details. For the G dimension when a special length is required, we recommend selecting the corresponding G value from the table. The longer the G dimension is, the less stable the G area may become after installation, thus causing an adverse impact to accuracy.

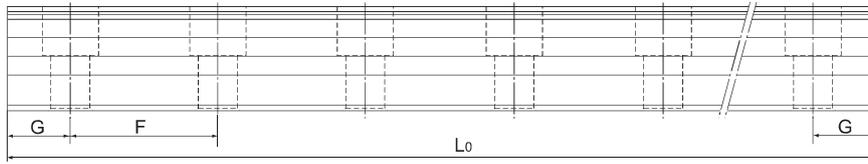


Table4 Standard Length and Maximum Length of the LM Rail for Model SRG

Unit: mm

Model No.	SRG 15	SRG 20	SRG 25	SRG 30	SRG 35	SRG 45	SRG 55	SRG 65	SRG 85	SRG 100
LM rail standard length (L ₀)	160	220	220	280	280	570	780	1270	1530	1340
	220	280	280	360	360	675	900	1570	1890	1760
	280	340	340	440	440	780	1020	2020	2250	2180
	340	400	400	520	520	885	1140	2620	2610	2600
	400	460	460	600	600	990	1260			
	460	520	520	680	680	1095	1380			
	520	580	580	760	760	1200	1500			
	580	640	640	840	840	1305	1620			
	640	700	700	920	920	1410	1740			
	700	760	760	1000	1000	1515	1860			
	760	820	820	1080	1080	1620	1980			
	820	940	940	1160	1160	1725	2100			
	940	1000	1000	1240	1240	1830	2220			
	1000	1060	1060	1320	1320	1935	2340			
	1060	1120	1120	1400	1400	2040	2460			
	1120	1180	1180	1480	1480	2145	2580			
	1180	1240	1240	1560	1560	2250	2700			
	1240	1360	1300	1640	1640	2355	2820			
	1360	1480	1360	1720	1720	2460	2940			
	1480	1600	1420	1800	1800	2565	3060			
1600	1720	1480	1880	1880	2670					
		1840	1540	1960	1960	2775				
		1960	1600	2040	2040	2880				
		2080	1720	2200	2200	2985				
		2200	1840	2360	2360	3090				
			1960	2520	2520					
			2080	2680	2680					
			2200	2840	2840					
			2320	3000	3000					
			2440							
Standard pitch F	30	30	30	40	40	52.5	60	75	90	105
G	20	20	20	20	20	22.5	30	35	45	40
Max length	3000	3000	3000	3000	3000	3090	3060	3000	3000	3000

Note1) The maximum length varies with accuracy grades. Contact THK for details.

Note2) If jointed rails are not allowed and a greater length than the maximum values above is required, contact THK.

Greasing Hole

[Greasing Hole for Model SRG]

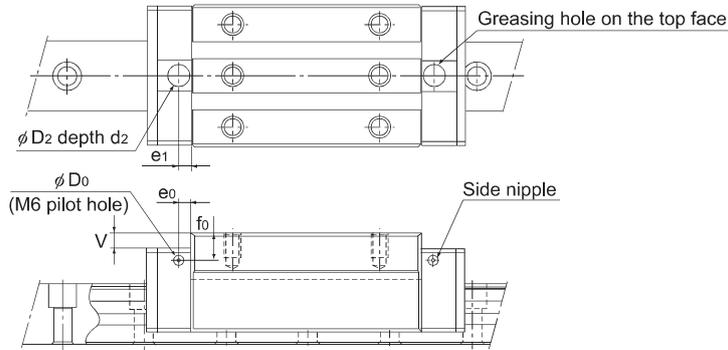
Model SRG allows lubrication from both the side and top faces of the LM block. The greasing hole of standard types is not drilled through in order to prevent foreign material from entering the LM block. When using the greasing hole, contact THK.

When using the greasing hole on the top face of models SRG-R, SRG-LR and SRG-SLR, a greasing adapter is separately required. Contact THK for details.

If the mounting orientation of the LM Guide is other than horizontal use, the lubricant may not reach the raceway completely.

Be sure to let THK know the mounting orientation and the exact position in each LM block where the grease nipple or the piping joint should be attached.

For the mounting orientation and the lubrication, see **A1-12** and **A24-2**, respectively.



Unit: mm

Model No.	Pilot hole for side nipple			Applicable nipple	Greasing hole on the top face					
	e_0	f_0	D_0		D_2	(O-ring)	V	e_1	d_2	
SRG	15A 15V	4	6	2.9	PB107	9.2	(P6)	0.5	5.5	1.5
	20A 20LA	4	6	2.9	PB107	9.2	(P6)	0.5	6.5	1.5
	20V 20LV	4	6	2.9	PB107	9.2	(P6)	0.5	6.5	1.5
	25C 25LC	6	6.4	5.2	M6F	10.2	(P7)	0.5	6	1.5
	25R 25LR	6	10.4	5.2	M6F	10.2	(P7)	4.5	6	1.5
	30C 30LC	6	7.5	5.2	M6F	10.2	(P7)	0.4	6	1.4
	30R 30LR	6	10.5	5.2	M6F	10.2	(P7)	3.4	6	1.4
	35C 35LC 35SLC	6	6	5.2	M6F	10.2	(P7)	0.4	6	1.4
	35R 35LR 35SLR	6	13	5.2	M6F	10.2	(P7)	7.4	6	1.4
	45C 45LC 45SLC	7	7	5.2	M6F	10.2	(P7)	0.4	7	1.4
	45R 45LR 45SLR	7	17	5.2	M6F	10.2	(P7)	10.4	7	1.4
	55C 55LC 55SLC	9	8.5	5.2	M6F	10.2	(P7)	0.4	11	1.4
	55R 55LR 55SLR	9	18.5	5.2	M6F	10.2	(P7)	10.4	11	1.4
	65C 65LC 65SLC	9	13.5	5.2	M6F	10.2	(P7)	0.4	10	1.4
	65V 65LV 65SLV	9	13.5	5.2	M6F	10.2	(P7)	0.4	10	1.4
	85LC	15	22	8.2	PT1/8	13	(P10)	0.4	10	1
	100LC	15	23	8.2	PT1/8	13	(P10)	0.4	10	1

Note) The greasing interval is longer than that of full-roller types because of the roller cage effect. However, the actual greasing interval may vary depending on the service environment, such as a high load and high speed. Contact THK for details.

